



### MATERIALS LIST

ITEM	SIZE	DESCRIPTION	NOTES
A		450 IG (2040 L) POLYETHYLENE BOTTLE	
B	6"	ORANGE HDPE THREADED LID W/ TIE-DOWN	
C		LID GASKET	EPDM OR VITON
D		VENT - VACUUM & PRESSURE RELIEF (OPTIONAL)	IN LID
E	2"	FLANGE GASKET	EPDM OR VITON
F	2"	BALL VALVE; POLYPROPYLENE OR 316-SS	FNPT OR CAMLOC
G		VALVE MOUNTING HARDWARE KIT	
H		STEEL FRAME WITH 12" KICKPLATES AND VALVE PROTECTION GATE	
J		FRAME CORNER STACKING BRACKET W/ SCREW	4 PCS REQUIRED
K		BLACK POLY FRAME PILLOW	

#### TECHNICAL DATA:

- CAPACITY: 450 IMP GAL, 2040 L
- WEIGHT: 750 kg (340 kg)
- UNIT IS NOT UN APPROVED FOR THE TRANSPORT OF DANGEROUS GOODS**

REV	DATE	DESCRIPTION	BY	APPD	REVD
REVISIONS					
CUSTOMER					
TITLE		ACO JOB NO:	-		
		PURCHASE ORDER NO:	-		
		PURCHASER'S EQUIP. NO.:	-		
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ENGINEERS SEAL		<b>ACO CONTAINER SYSTEMS LTD.</b>			
<small>PICKERING - ONTARIO - CANADA</small>					
ACO CONTAINER SYSTEMS LTD. 794 MCKAY RD. PICKERING, ONTARIO, CANADA L1W 2Y4 TEL. 905-683-8222 FAX 905-683-2969		DESIGNED	S.A.		
		DRAWN	D.G.		
		CHECKED			
		APPROVED			
		SCALE	N.T.S.		
DWG No		DATE	04-10-07		
PT-450		REV	0		